



HARVEST CORPORATION



INDUSTRIAL REX I WEIGHT RANGE CHART						
WEIGHT RANGE (DEPENDENT ON DOUGH CONSISTANCY)	ROWS	MAX. OUTPUT PIECES/HOUR	DIVIDING PISTONS SIZE	CAM PLATE	CROSS SEPARATION DIVIDING DRUM	CROSS SEPARATION DIVIDING DRUM
20 - 40 g	5 / 6 / 7 / 8	15000 / 18000 / 21000 / 24000	25 X 42	RIGID	52	52
22 - 60 g	6 / 7	18000 / 21000	30 X 52	RIGID	60	60
22 - 72 g	3 / 4 / 5 / 6	9000 / 12000 / 15000 / 18000	35 X 52	RIGID	70	70 *
33 - 95 g	3 / 4 / 5 / 6	9000 / 12000 / 15000 / 18000	40 X 60	RIGID	70	70 *
30 - 100 g	3 / 4 / 5 / 6	9000 / 12000 / 15000 / 18000	40 X 60	DIVIDED	70	70 *
45 - 135 g	3 / 4 / 5	9000 / 12000 / 15000	45 X 70	RIDID	70	85 *
30 - 140g	3 / 4 / 5	9000 / 12000 / 15000	42 X 75	DIVIDED	70	85 *

* AT 3 ROW OPERATION MINIMUM DOUGH YIELD OF 156 REQUIRED

INDUSTRIAL REX II WEIGHT RANGE CHART						
WEIGHT RANGE (DEPENDENT ON DOUGH CONSISTANCY)	ROWS	MAX. OUTPUT PIECES/HOUR	DIVIDING PISTONS SIZE	CAM PLATE	CROSS SEPARATION DIVIDING DRUM	CROSS SEPARATION DIVIDING DRUM
10 - 20 g	10	30000	22 X 34	DIVIDED	40	56
20 - 30 g	10	30000	28 X 42	DIVIDED	40	56
30 - 100 g	5 / 6 / 7 / 8	24000	40 X 60	DIVIDED	52	70
30 - 100 g	3 / 4 / 5 / 6	9000 / 12000 / 15000 / 18000	40 X 60	DIVIDED	70	92 *
30 - 140 g	3 / 4 / 5 / 6	9000 / 12000 / 15000 / 18000	42 X 75	DIVIDED	70	92 *
60 - 160 g	3 / 4 / 5 / 6	9000 / 12000 / 15000 / 18000	45 X 75	DIVIDED	70	92 *

* AT 3 ROW OPERATION MINIMUM DOUGH YIELD OF 156 REQUIRED

**INDUSTRIAL REX III
WEIGHT RANGE CHART**

WEIGHT RANGE (DEPENDING ON DOUGH CONSISTANCY)	ROWS	MAX. OUTPUT PIECES/HOUR	DIVIDING PISTONS SIZE	CAM PLATE	CROSS SEPARATION DIVIDING DRUM	CROSS SEPARATION DIVIDING DRUM
10 - 20 g	12 / 14	36000 / 42000	22 X 34	DIVIDED	40	56
20 - 30 g	12 / 14	36000 / 42000	28 X 42	DIVIDED	40	56
30 - 100 g	8 / 9 / 10	24000 / 27000 / 30000	40 X 60	DIVIDED	56	70
30 - 130 g	8	24000	42 X 72	DIVIDED	70	92

**INDUSTRIAL REX PLUS
WEIGHT RANGE CHART**

WEIGHT RANGE (DEPENDING ON DOUGH CONSISTANCY)	ROWS	MAX. OUTPUT PIECES/HOUR	DIVIDING PISTONS SIZE	CAM PLATE	CROSS SEPARATION DIVIDING DRUM	CROSS SEPARATION DIVIDING DRUM
85 - 180 g	4	8400	54 X 80	RIGID	85	107
100 - 210 g	4	8400	60 X 100	RIGID	85	107
150 - 300 g	4	8400	65 X 110	RIGID	85	107
180 - 350 g	3	6300	75 X 115	RIGID	100	115
450 - 620 g	2	4200	100 X 115	RIGID	140	180

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